## DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

Docket No. 27:6001-783

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled METHOD AND APPARATUS FOR PRODUCTION OF A CAST COMPONENT, the specification of which

	•	DUCTION OF A CAST CO			
(check one)	e) [] is attached hereto. [X] was filed on November 20, 1999 as Application Serial No. 09/444,155 and was amended on (if applicable).				
•		reviewed and understand the claims, as amended by any an		•	
_	•	disclose information which is ce with Title 37, Code of Federal		<del>-</del>	
foreign appli identified bel	cation(s) for ow any foreig	prity benefits under Title 35, I patent or inventor's certifican application for patent or invection on which priority is cla	ate listed entor's c	l below and have also	
Prior Foreign	Application(s	<b>3)</b>	Priori	ty Claimed	
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No	
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No	
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No	

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any provisional application listed below:

60/109,298	US	20 November, 1998
(Application Serial No.)	(Country)	(Day/Month/Year filed)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

09/322,863	May 28, 199	9 Pending
(Application Serial No.)	(Filing Date)	(Status - patent/pending/abandoned)
		, , ,
(Application Serial No.)	(Filing Date)	(Status - patent/pending/abandoned)

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: Harold R. Woodard, No. 16,214; C. David Emhardt, No. 18, 483; Joseph A. Naughton, Jr., No. 19, 814; John V. Moriarty, No. 26,207; John C. McNett, No. 25,533; Thomas Q. Henry, No. 28,309; James M. Durlacher, No. 28,840; Charles R. Reeves, No. 28,750; Vincent O. Wagner, No. 29,596; Steve Zlatos, No. 30,123; Spiro Bereveskos, No. 30,821; William F. Bahret, No. 31,087; Clifford W. Browning, No. 32,201; R. Randall Frisk, No. 32,221; Daniel J. Lueders, No. 32,581; Kenneth A. Gandy, No. 33,386; Timothy N. Thomas, No. 35,714; Kerry P. Sisselman, No. 37,237; Kurt N. Jones, 37,996; John H. Allie, No. 39,088; Holiday W. Banta, No. 40,311; Troy J. Cole, No. 35,102; L. Scott Paynter, No. 39,797; J. Andrew Lowes, No. 40,706; Charles J. Meyer, No. P41,996; Darrin Wesley Harris, No. 40,636; Matthew R. Schantz, No. 40,800; Gregory B. Coy, No. 40,967; Lisa A. Hiday, No. 40,036; John V. Daniluck, No. 40,581, Christopher A. Brown, No. P41,642; Arthur J. Usher IV, No. 41,359; Douglas A. Collier, No. 43,556; R. Craig Tucker, No. 45,165; Scott J. Stevens, No. 29,446; and James B. Myers, No. 42,021.

Address all telephone calls to: John H. Allie at (317) 634-3456

Address all correspondence to: John H. Allie, Esquire

Woodard, Emhardt, Naughton, Moriarty & McNett

Bank One Center/Tower

111 Monument Circle, Suite 3700 Indianapolis, Indiana 46204-5137

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like

so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor: Donald J. Frasier
Inventor's Signature:  Residence:  2496 Lake Crossing, Greenwood, IN 46143  Citizenship:  U.S.A.  Post Office Address: 2496 Lake Crossing, Greenwood, IN 46143
Full name of sole or first inventor: M. Eric Schlienger
Inventor's Signature:  M. Cue Schlenger  Date of Signature:  March 7, 2000  Residence: 48 Firefly Lane, Napa, CA 94558  Citizenship: U.S.A. 20 Hel man Ct.  Post Office Address: 48 Firefly Lane, Napa, CA 94558
Full name of sole or first inventor: Guy Allen Brady
Inventor's Signature:  Residence: 1105 Farmview Court, Carmel, IN 46032 Citizenship: U.S.A.  Post Office Address: 1105 Farmview Court, Carmel, IN 46032
Full name of sole or first inventor: Matthew T. Kush
Inventor's Signature: Math J. Kus Date of Signature: Ebruary 28, 2000 Residence: 1249 Palo Vista Rd., Greenwood, IN 46142 3 Citizenship: U.S.A. Post Office Address: 1249 Palo Vista Rd., Greenwood, IN 461423
Full name of sole or first inventor: Patrick A. Vessely
Inventor's Signature: Date of Signature: FEB 28, 2000  Residence: 2502 E. 202 <sup>nd</sup> St., Westfield, IN 46074  Citizenship: U.S.A.
Post Office Address: 2502 E. 202 <sup>nd</sup> St., Westfield, IN 46074

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Prior Foreign	n Application(s		Priori	ty Clain	ned	
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No No		
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Full name of sole or first inventor: M. Eric Schlienger  Inventor's Signature:  Residence: 70 Helman Court, Napa, CA 94558  Citizenship: U.S.A.  Post Office Address: 20 Helman Court, Napa, CA 94558
Full name of sole or first inventor: Cluy Allen Brady
Inventor's  Signature:  Residence: 1105 Farmview Court, Carmel, IN 46032  Citizenship: U.S.A.  Post Office Address: 1105 Farmview Court, Carmel, IN 46032
Full name of sole or fust inventor: Matthew T. Kush
Inventor's  Signature:  Residence: 1249 Palo Vista Rd., Greenwood, IN 46143  Citizenship: U.S.A.  Post Office Address: 1249 Palo Vista Rd., Greenwood, IN 46142
Full name of sole or first inventor: Patrick A. Vessely
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